## APCD-635-02-XX-A/B

6-2D-LM63-001 Rev.01

# Φ6.2mm 635nm Laser Module

## *Power set by user*

#### **Features**

- 1. APC (auto power control) IC inside
- 2. Low current consumption of the APC circuit
- 3. Surge current protection
- 4. High quality lens for output beam

#### **Absolute maximum ratings**

Item	Symbol	Rating	Unit	
Power supply voltage	V <sub>cc</sub>	3.3	V	
Laser Module optical output power	Po	<3	mW	
Operation temperature	T <sub>opr</sub>	0~40	°C	
Storage temperature	T <sub>stg</sub>	0~60	°C	

#### Electrical and optical characteristics (T<sub>c</sub>=25 °C)

Item	Symbol	Min.	Тур.	Max	Unit	Condition		
Wavelength	λ	-	634	-	nm	P₀= 3mW		
Operation current	I <sub>op</sub>	-	-	50	mA	P <sub>o</sub> = 3mW V <sub>cc</sub> =3V		
Operation voltage	V <sub>op</sub>	2.5	-	3.3	Volt			
Laser Beam spot size at 10m	<10mm							
Divergence angle	1.1 mrad							
Mean time to failure (MTTF) 25°C	>5000 hrs							

#### **Outline dimensions (Units: mm)**



Aperture Size : 2.4mm

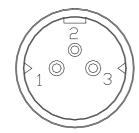
#### Laser Safety Precautions

- 1. Do not look into the laser beam directly by eyes. The laser beam may cause severe damage to human eyes.
- 2. Optical Lens is made of plastic or glass. Do not contaminate lens by soiling, oil or chemical.





## **PIN Assignment:**

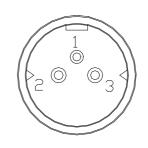


 Pin 1:
 Vcc

 Pin 2:
 GND

 Pin 3:
 PD

A type : Heat sink stand (–)

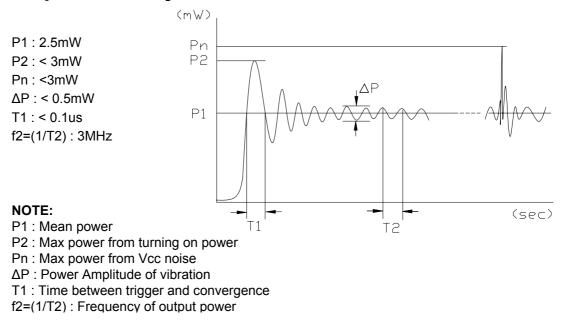


B type :Heat sink stand (+)

## Laser power Adjustment Procedure

- 1. Connect 1 uF capacitor (Cx1) between Pin1 and Pin2.
- Connect 20~50K ohm variable resistor (Rx1) between Pin2 and Pin3.
- 3. Set Vcc to the designed value.
- 4. Adjust Rx1 to obtain the desired output power.
- 5. Laser Safety Precautions
  - (1) Do not increase Vcc value when the laser module is working near the maximum power . That is to protect laser from overdriving condition and make sure power is under 3 mW.
  - (2) Do not operate the device above the maximum rating condition, even momentarily. It may cause unexpected permanent damage to the device.

#### Laser power stability



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