6-2D-LM63-010 Rev.00

## Φ10.5mm 635nm Laser Module

# Power set by user

#### **Features**

- 1. APC (auto power control) IC inside
- 2. Low current consumption of the APC circuit
- 3. Surge current protection
- 4. High quality glass lens for output beam
- 5. Adjustable focus



### **Absolute maximum ratings**

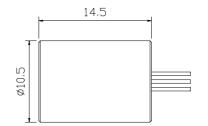
Item	Symbol	Rating	Unit
Power supply voltage	$V_{cc}$	3.3	V
Laser Module optical output power	P <sub>o</sub>	<3	mW
Operation temperature	$T_{opr}$	-5~50	°C
Storage temperature	$T_{stg}$	-20~70	°C

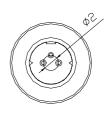
### Electrical and optical characteristics (T<sub>c</sub>=25 °C)

Item	Symbol	Min.	Тур.	Max	Unit	Condition	
Wavelength	λ	-	634	-	nm	P <sub>o</sub> = 3mW	
Operation current	l <sub>op</sub>	_	-	50	mA	$P_o$ = 3mW $V_{cc}$ =3V	
Operation voltage	$V_{\sf op}$	2.5	-	3.3	Volt		
Laser Beam spot size at 10m	<8mm						
Divergence angle	0.9 mrad						
Mean time to failure (MTTF) 25°C	>5000 hrs						

### **Outline dimensions (Units: mm)**







Aperture Size: 5mm

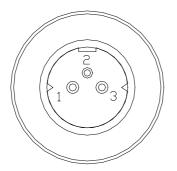
#### **Laser Safety Precautions**

- 1. Do not look into the laser beam directly by eyes. The laser beam may cause severe damage to human eyes.
- 2. Optical Lens is made of plastic or glass. Do not contaminate lens by soiling, oil or chemical.



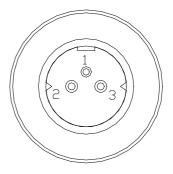
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### **PIN Assignment:**



A type: Heat sink stand (-)

**Pin 1**: Vcc **Pin 2**: GND **Pin 3**: PD



B type :Heat sink stand (+)

R×1衤

Vcc

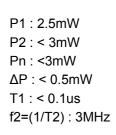
APC

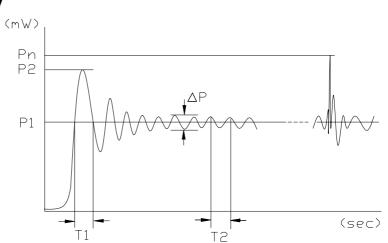
C×1

### **Laser power Adjustment Procedure**

- Connect 1 uF capacitor (Cx1) between Pin1 and Pin2.
- Connect 20~50K ohm variable resistor (Rx1) between Pin2 and Pin3.
- 3. Set Vcc to the designed value.
- 4. Adjust Rx1 to obtain the desired output power.
- 5. Laser Safety Precautions
  - (1) Do not increase Vcc value when the laser module is working near the maximum power . That is to protect laser from overdriving condition and make sure power is under 3 mW.
  - (2) Do not operate the device above the maximum rating condition, even momentarily. It may cause unexpected permanent damage to the device.

### Laser power stability





#### NOTE:

P1: Mean power

P2 : Max power from turning on power

Pn : Max power from Vcc noise  $\Delta P$  : Power Amplitude of vibration

T1 : Time between trigger and convergence f2=(1/T2) : Frequency of output power

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